



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2137

Job Sheet 179535



Part No: D2137

Job Qty: 12 ea

Part Name: Decal(No Step)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/28/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV JAN 29 1992 IPP: B 02.02.01 Added step 3 and Inspection level 21 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		6/28/18	0.00	0.00	Purchasing		JUL 06 2018
110	Packaging	12 pcs		6/28/18	0.00	0.00	Packaging2		JUL 06 2018
120	QC	12 pcs		6/28/18	0.00	0.00	QC6		JUL 06 2018
130	Packaging	12 pcs		6/28/18	0.00	0.00	Packaging3-1		AUG 01 2018
140	QC21-SA	12 Ea		6/28/18	0.00	0.00	QC21		AUG 01 2018

Part Op 100 - Issue P/O 040291 Make per Dwg 2137 MAT'L CERT IS REQUIRED
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: JUL 06 2019 *** LOCATION: GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2137P	Decal - No Step D2137	12 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2137P	12	0	0

Part Specifications

Specifications could not be found.



Container No: S089514



Part: D2137

Job No: 179535

Serial No/Batch: S089514

Revision:

Inspector:

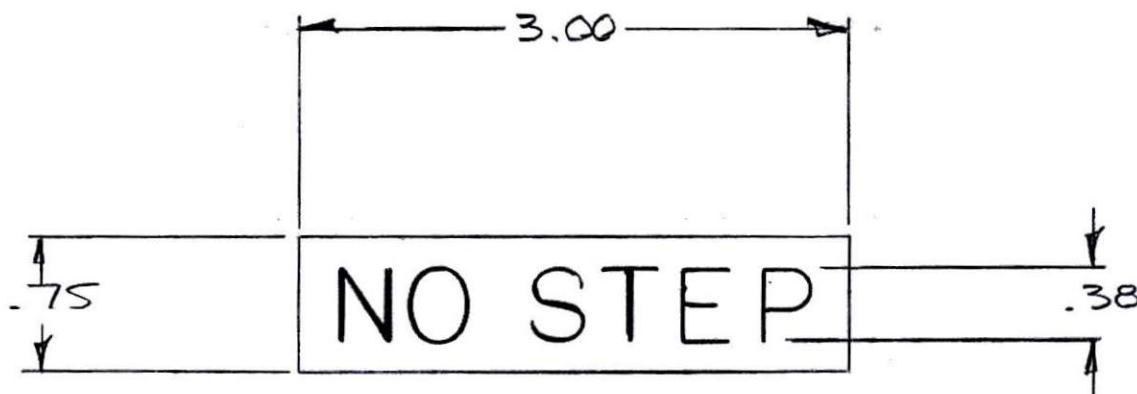
Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/20/18 8:27 AM dart.baker.diane

Date: 07/06/18



ALTERNATE MATERIAL:

3M 7 MIL MASKING FILM #8522CP

SILVER OR WHITE ON BLACK

00.09.05
CP 00.09.05

MATERIAL: 3M POLYESTER

NATURAL (SILVER OR
WHITE) ON BLACK.
.003 THICK



D 2137

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPD OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE		CONTRACT NO.		 DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			DIM. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE L=LENGTH DASH NO. W=SPOTWELD		DRAWN	DATE			
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 19.4 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH — 8 — 7742 5. HOLES PER AND 10387		1. TOLERANCES — .001 & .002 2. ANGLES 8° 16° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		DESIGN	92			
			BASIC CODES		STRESS		TITLE		
			81-ME20470AD 88-ME20470AD		CHECKED		DECAL - NO STEP		
					CLIENT		CODE		REV
							DWG NO		
							D 2137		
							SCALE 1:1		SHT 1 OF 1
REPORT ALL DISCREPANCIES — DO NOT SCALE									

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040291</u>	<u>WO 23012</u>		<u>Multi.</u>	
Description (Part Name): <u>Labels multi (see invoice)</u>				Quantity: <u>132</u>
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>June 29, 2019</u>				
Authority: <u>3m + Avery</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Young</u>		<u>2018/06/29</u>		
Signature:		Title:		
<u>Val Y</u>		<u>office Admin.</u>		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040291

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

PO No: PO040291
PO Date: 6/21/18
Due Date: 7/5/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

3-MAIL
JUN 21 2018

Attention: Grace, Batista

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179535	D2137P			Decal - No Step D2137 As Per Dwg D2137	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179545	D2258 200P			Weight Placard 200lb As per Dwg D2258 Rev. F	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
3	179593	D2985P			Label As Per Dwg D2985 Rev.B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179546	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
5	179547	D3268-1P			Placard As Per Dwg D3268 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179595	D3383-1P			Placard As Per Dwg D3383 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179550	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
8	179596	D3567-1P			Decal As Per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179599	D3567-2P			Decal As per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
10	179551	D3605-1P			Placard As Per Dwg D3605 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
11	179552	D3678-1P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
12	179553	D3678-3P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00

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210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46427
Date: 06/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D2137P.	6.6667		6.6667	80.00
6	D2258-200P.	13.3333		13.3333	80.00
6	D2985P.	13.3333		13.3333	80.00
6	D3012-5P.	13.3333		13.3333	80.00
6	D3268-1P.	13.3333		13.3333	80.00
6	D3383-1P.	13.3333		13.3333	80.00
12	D3428-1P.	6.6667		6.6667	80.00
6	D3567-1P.	13.3333		13.3333	80.00
6	D3567-2P.	13.3333		13.3333	80.00
6	D3605-1P.	13.3333		13.3333	80.00
6	D3678-1P.	13.3333		13.3333	80.00
6	D3678-3P.	13.3333		13.3333	80.00
12	D3938-3P.	6.6667		6.6667	80.00
6	D3944-1P.	13.3333		13.3333	80.00
6	D3997-5P.	13.3333		13.3333	80.00
6	D3997-11P.	13.3333		13.3333	80.00
6	D3997-19P.	13.3333		13.3333	80.00
6	D3997-29P.	13.3333		13.3333	80.00
6	D3997-43P.	13.3333		13.3333	80.00
Subtotal:					1,520.00
H - HST					
HST					197.60
Thank you for your business / Merci de faire affaire avec nous					

JUL 05 2018
SD

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	1,717.60
Comment: WO23012			Amount Paid	0.00
Sold By:			Amount Owning	1,717.60